

IPEX Lubricant Approved For Use With Labline & Plenumline Mechanical Joint Acid Waste Systems

When tightening IPEX mechanical joint fittings, the dry fitting surfaces at times may tend to bind against each other. This prevents the union nuts being fully tightened and prevents the Elastolive™ from properly seating against the fitting sealing area. One or both of these issues can cause joints to leak.

To overcome this, IPEX Acid Waste Mechanical Joint Lubricant should be used on both fitting threads and elastolives. The lubricant permits easy take up of the nuts and allows the pipe with the elastolive to glide smoothly into position against the fitting sealing area. The lubricant will enable the union nuts to be tightened to their full thread capacity.



Average Number of Joint per kilogram
of IPEX Acid Waste Lubricant*

Description	Product Code	Weight
Mechanical Joint Lubricant	156715	1 kg

Pipe Size (in.)	No. of Joints / kg
1-1/2	250
2	250
3	100
4	67

Note: Use IPEX Acid Waste Lubricant on 3" and 4" elastolives to aid installation when sliding elastolives on to pipe. **Note:** Use IPEX Acid Waste Lubricant on 3" and

Note: Using improper lubricants can cause the union nuts to prematurely bind and elastolives to improperly seat in fitting sockets. Additionally, some lubricant may chemically attack pipe, fittings and elastolives. Thread sealants (eg. pipe dope, PTFE tape) are not approved lubricants.

* The figures in the table are estimates based on laboratory tests

Note: Due to the many variables in the field, these figures should be used as a general guideline only.

For detailed installation instructions, please consult our online Volume III: Acid Waste Piping Systems technical manual.

Contact us

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